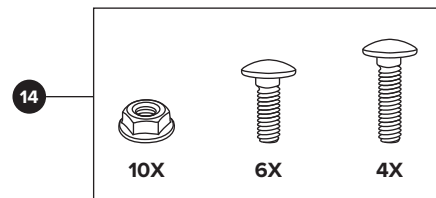
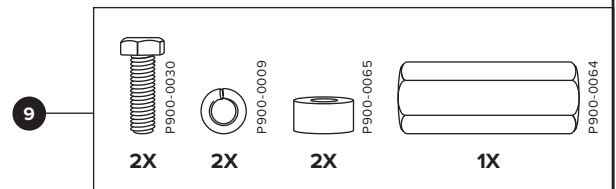


### YOU WILL NEED:

- 7/16" Wrench
- 1/2" Wrench
- Scissors

### PARTS LIST

PART DESCRIPTION	SKU	QTY
1 T-Max Arm Hook (Right)	P600-0050	1
2 T-Max Arm Hook (Left)	P600-0051	1
3 Arm Hook Foam Pad Set (R & L)	P600-0066	1
4 T-Max Top	P600-0044	1
5 T-Max Bottom	P600-0045	1
6 T-Max Tongue (3/8")	P600-0047	1
7 T-Max Draw Bar Channel	P600-0103	1
8 T-Max Belly Plate	P600-0048	1
9 Draw Bar Hardware:		
5/16" x 1" Hex Bolts	P900-0030	2
5/16" Lock Washers	P900-0009	2
Spacers	P600-0065	2
Stop Hex	P600-0064	1
10 Tenor Draw Bar	P600-0052	1
11 Mini Dynasty Logo (white)	P800-0030	1
12 Belly Plate Foam Pad	P600-0017	1
13 Tongue Foam Pad	P600-0009	1
14 Frame Hardware Pack:	P900-TMF5	
1/4" Serrated Flange Lock Nuts		10
1/4" x 3/4" Carriage Bolts		6
1/4" x 1" Carriage Bolts		4



Please follow assembly instructions carefully to ensure optimal product performance.

**Questions?** Contact us at [info@marchingusa.com](mailto:info@marchingusa.com) or (469) 422-2681.

1

Find the Arm Hook Foam Pads (part 3) and peel off the Velcro backing. Trim the loose strip of Velcro to install to its corresponding Arm Hook (parts 1 & 2).



2

Find the Belly Plate Foam Pad (part 12) and peel off the Velcro backing. Install the strip of loose Velcro to the Belly Plate (part 8).



3

Attach the Bar Bottom (part 5) to the Tongue (part 6) using two 1/4" x 1" Carriage Bolts from the Frame Hardware Pack (part 14).

Bar Bottom & Tongue  
Before Assembly ▼



4

Attach the Bar Top (part 4) to the Bar Bottom (part 5) using two 1/4" x 3/4" Carriage Bolts and two lock nuts from the Frame Hardware Pack (part 14).



◀ NOTE: Keep the Bar Top above the Bar Bottom when installing.

5

Stack the Belly Plate, Tongue, and the Draw Bar Channel (part 7) and secure using two 1/4" x 1" Carriage Bolts and two lock nuts.



6

Find the Tongue Foam Pad (part 13) and peel off the Velcro backing. Trim the loose Velcro strip to install to the back of the Tongue as shown. You may cut the Velcro where the Tongue meets the Bar Bottom.



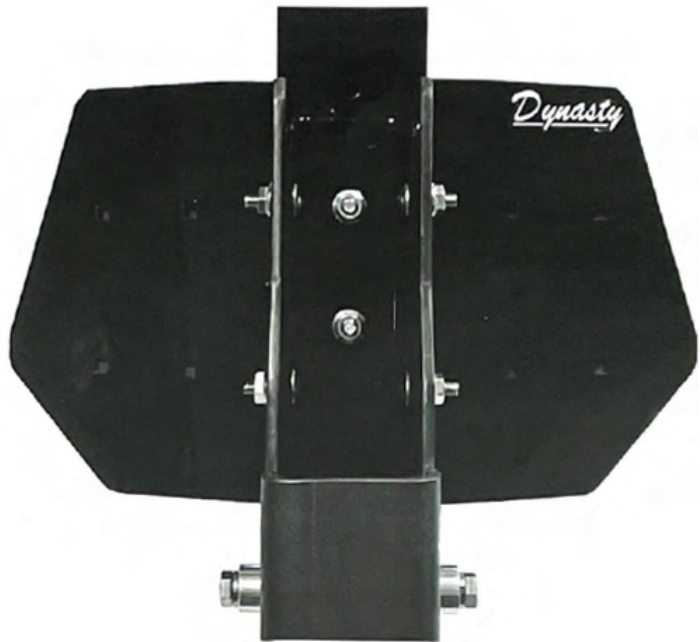
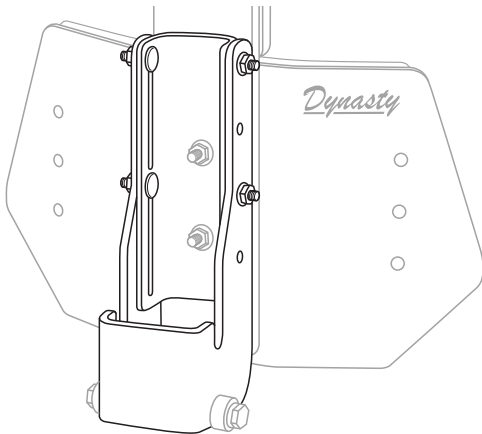
7

Install the Draw Bar Hardware (part 9) onto the Draw Bar (part 10). Draw Bar Hardware will fit into the curved channel. Adjust for tilt, then tighten.



8

Install Draw Bar onto Draw Bar Channel using four 1/4" x 3/4" Carriage Bolts and four lock nuts.



9

Attach Arm Hooks (parts 1 & 2) to Bar Top using four 1/4" x 3/4" Carriage Bolts and four lock nuts.



10

Install remaining foam pads.



**Questions? We can help!**

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